

# AEROCOMPACT®

ENGLISH

**SEAM  
CLAMPS  
SERIES**

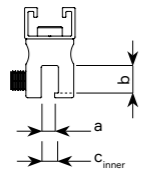
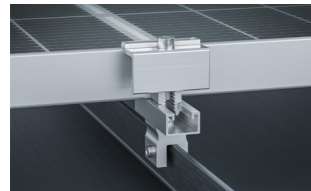
## COMPACT**METAL™**

WITH THE STANDING SEAM SERIES COMPACTMETAL™, THE INSTALLATION OF PV MODULES ON PRACTICALLY ALL SEAM SHEET ROOF TYPES IS POSSIBLE. CLAMPS WITH THE PRE-ASSEMBLED SHORT RAIL ARE DESIGNED FOR DIRECT FASTENING OF PV MODULES. BY OPTIONALLY ATTACHING THE X-MOUNTING RAIL, THE ALIGNMENT OF THE MODULES IS ALSO POSSIBLE IN PORTRAIT MODE.

### **INTELLIGENT SOLAR RACKING**

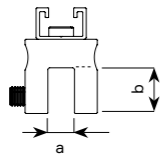
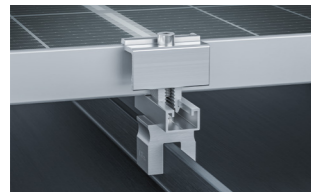
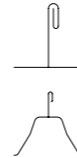
- + Extremely high holding forces
- + Penetration-free assembly
- + For high snow and wind loads
- + Form-fitting connection

# THE SEAM CLAMPS



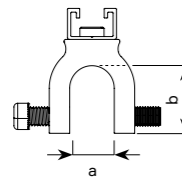
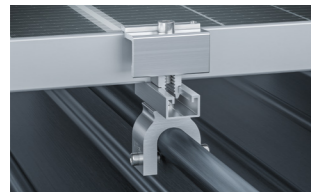
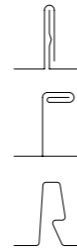
## TMS08 DOUBLE SEAM CLAMP

Penetration-free fastening on the handcrafted double lock standing seam; Optimum form fit due to convex/concave preformed fixing screws.



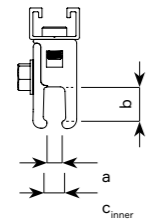
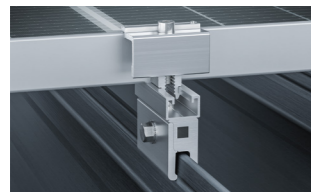
## TMM08 ANGLE AND SNAP SEAM CLAMP

Penetration-free fastening on the craftsman angled standing seam and snap seam profiles such as NordickKlickfalz<sup>®1</sup>, etc. ; Optimum form fit due to convex/concave preformed fixing screws.



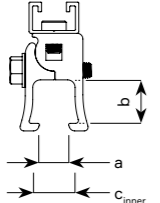
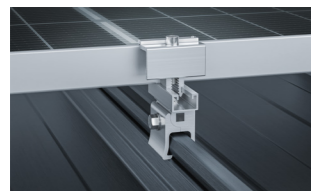
## TMR08 ROUND SEAM CLAMP

Penetration-free fastening to round seam roofs like BEMO<sup>®2</sup>, Kalzip<sup>®3</sup>, Aluform<sup>®4</sup> or RIB-ROOF Evolution<sup>®5</sup>; Optimal form fit thanks to convex/concave preformed fixing screws



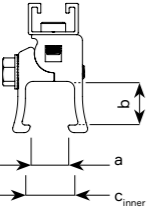
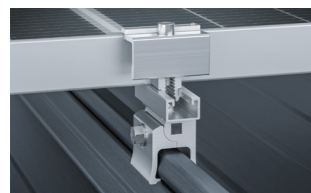
## TMRD08 SLIDING FOLD SEAM CLAMP SMALL

Two-piece and form-fitting clamp, especially designed for system sliding fold seam roofs such as RIB-ROOF 465<sup>®5</sup> and GBS<sup>®6</sup>.



## TMK1508 SLIDING FOLD SEAM CLAMP MEDIUM

Two-piece and form-fitting clamp, especially designed for system sliding fold seam roofs such as Domitec<sup>®6</sup>, KLIP-LOK 406<sup>®7</sup>, SAFLOK 410<sup>®8</sup>, etc.



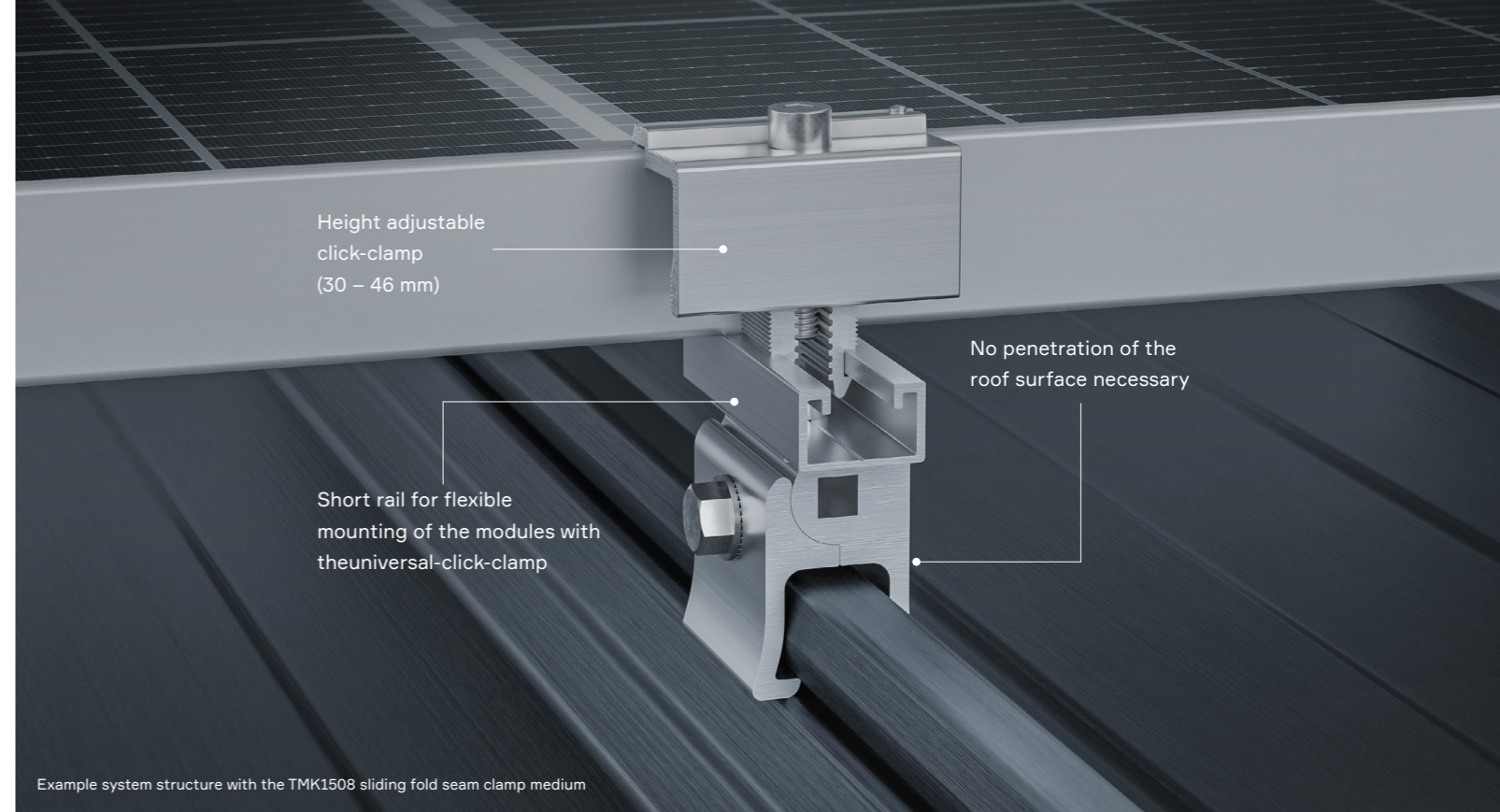
## TMK2008 SLIDING FOLD SEAM CLAMP LARGE

Two-piece and form-fitting clamp, especially designed for system sliding fold seam roofs such as KLIP-LOK 980 Optima<sup>®7</sup>, KLIP-LOK 700<sup>®7</sup>, WeatherClip 655<sup>®9</sup>, Weather-Clip 700<sup>®9</sup>, etc.

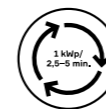


Registered trademarks, by company:

<sup>1</sup> DS Stahl GmbH; <sup>2</sup> BEMO SYSTEMS GmbH; <sup>3</sup> Kalzip GmbH; <sup>4</sup> Aluform System GmbH & Co. KG; <sup>5</sup> Zambelli Holding GmbH; <sup>6</sup> DOMICO Dach-, Wand- und Fassadensysteme KG; <sup>7</sup> BLUESCOPE STEEL LIMITED; <sup>8</sup> Safintra South Africa (Pty) Ltd; <sup>9</sup> DMI Building Products (M) Sdn Bhd.; <sup>10</sup> PREFA Aluminiumprodukte GmbH; <sup>11</sup> RHEINZINK AUSTRIA GMBH; <sup>12</sup> Astron Buildings GmbH



	TMS08			TMM08		TMR08	TMRD08	TMK1508		TMK2008
Max. pressure [kN]	1,5	1,5	2,79	1,5	2,54	2,38	1,5	1,5	1,75	2,36
Max. shear force [kN]	1,94	1,53	1,56	1,94	2,24	2,69	0,8	0,41	0,59	0,43
Max. pull [kN]	0,97	1,33	2,97	0,97	2,54	2,38	1,16	1,29	1,75	2,36
Tested on	Double standing seam roof, 0.7 mm, aluminum	Rheinzink <sup>®11</sup> roof, 0.7 mm, titanium zinc	600LMR <sup>®12</sup> roof, 0.66 mm, galvanised steel	Handcrafted angle seam roof, 0.7 mm, aluminum	Nordic Klick Falz <sup>®1</sup> roof, 0.6 mm, galvanised steel	RIB-ROOF Evolution <sup>®5</sup> roof, 0.8 mm, aluminum	GBS <sup>®6</sup> roof, 0.8 mm, aluminum	Domitec <sup>®6</sup> roof, 0.5 mm, aluminum	KLIP-LOK 406 <sup>®7</sup> roof, 0.5 mm, galvanised steel	KLIP-LOK 980 <sup>®7</sup> roof, 0.5 mm, galvanised steel
a [mm]	7			14		24	8	15		20
b [mm]	14,5			24		36	16	23		23
c [mm]	9			-		-	12	22,5		26



## DSA10 STAINLESS STEEL SADDLE

The stainless steel saddle enables the TM standing seam series to be used on copper roofs. It prevents direct contact between the aluminum of the clamps and the copper of the covering and thus prevents electrochemical corrosion.



## PORTRAIT MODE WITH X RAIL

The installation of modules in portrait mode (portrait format) is easily possible using the X40/X50/X60 mounting rail from the COMPACTPITCH modular system. The rail is attached directly to the standing seam clamp with the XPN cross connector provided for this purpose. This variant can be planned in AEROTOOL.

# AEROCOMPACT®

## TECHNICAL DATA

<b>DESCRIPTION</b>	Mounting of framed PV modules on interlocking roofs, via direct mounting or rails. Seam clamps with pre-mounted short profile, module clamp on short profile, module transverse. Various clamp shapes for a wide variety of seam types and profile shapes. Load transfer to the roof covering, planning and installation independent of the roof structure.
<b>AREA OF APPLICATION</b>	On handmade seam roofs and industrial system seam roofs made of coated steel, aluminum and other materials. Also possible on copper seam roof with stainless steel saddle.
<b>MODULE DIMENSIONS</b>	Length and width optional, frame height 30-46 mm (bigger heights upon request)
<b>INSTALLATION ANGLE</b>	parallel to the roof
<b>ROW SPACINGS</b>	no elevation, no row spacing
<b>DISTANCE TO ROOF SURFACE</b>	Depending on folding clamp type and rail height min. 30 mm to 90 mm (between the top edge of the seam and module frame)
<b>DISTANCE FROM THE ROOF EDGE</b>	no minimum distance, all roof areas allowed
<b>MAX. BUILDING HEIGHT</b>	200 m (Eurocode, also different depending on the country)
<b>MAX. ROOF INCLINATION</b>	70°
<b>MAX. FIELD SIZE</b>	Direct mounting: horizontally unlimited, vertically 3 modules (6 modules with aluminum roofing) With rails: horizontally approx. 5 modules, vertically unlimited
<b>MIN. FIELD SIZE</b>	no lower limit
<b>WIND LOAD</b>	up to 2,4 kN/m <sup>2</sup> (without roof edge areas)
<b>SNOW LOAD</b>	up to 5,4 kN/m <sup>2</sup> (depending on the cover)
<b>DESIGN/PROOF OF STABILITY</b>	Software-supported on the basis of building standards and load tests
<b>ON-SITE REQUIREMENTS</b>	Sufficient static load-bearing capacity of the roof structure and the building supporting structure must be ensured. The general terms and conditions of business and guarantee as well as the user agreement apply.
<b>COMPONENTS</b>	Module clamps with earthing pins, mounting rail, cross connector and short profile made of aluminum EN AW-6063 T66, screws made of stainless steel A2-70, clamping piece of the rebate clamp made of aluminum.
<b>MATERIALS</b>	Load-bearing connecting parts and module clamps made of aluminum EN AW-6063 T66, screws made of stainless steel A2-70, sealing elements made of EPDM.